

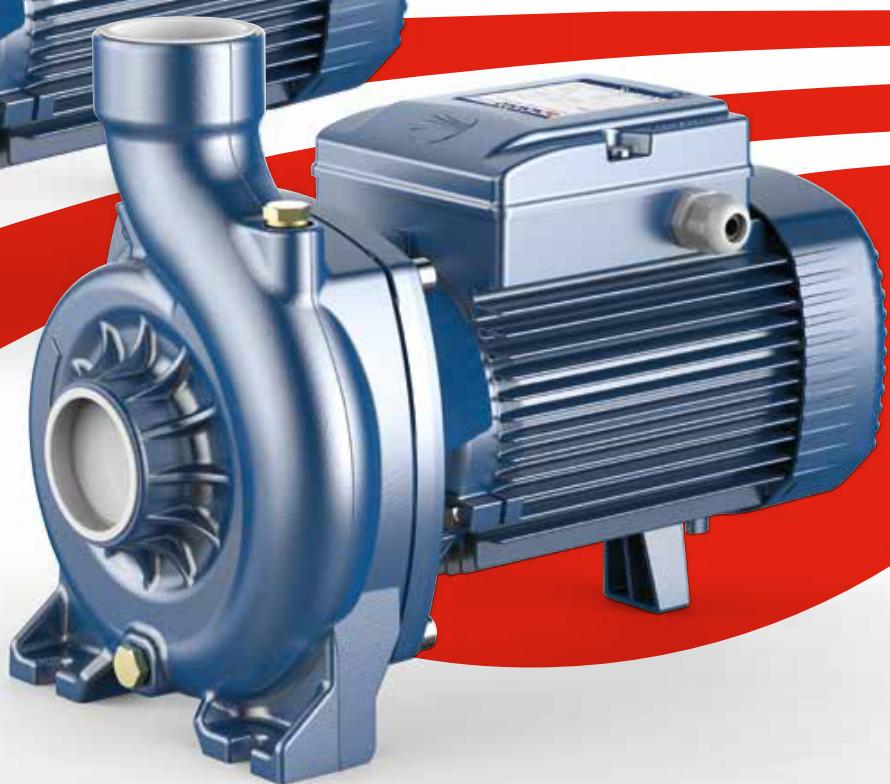
# NGA-PRO

# NGA

Pumps with open impeller



NGA-PRO



NGA

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**MADE IN ITALY**

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 **PEDROLLO**<sup>®</sup>  
the spring of life



**Cast iron pumps with open impeller**

Clean water

Domestic use

Agricultural use

Industrial use



#### \* **High performance**

The great efficiencies achieved by the hydraulics with open radial flow impeller are the result of advanced fluid dynamic design, which combined with a mechanical design using structural calculation software make the **NGA** robust and compact, guaranteeing a long service life. The newly developed electric motor, designed to also work with inverters, has a balanced operation with low noise.

#### \* **Materials**

The high-performance JL250 cast iron combined with a cataphoretic surface treatment protects the pump from wear and corrosion.

#### **PERFORMANCE RANGE**

- Flow rate up to **900 l/min** (54 m<sup>3</sup>/h)
- Head up to **20.5 m**

#### **APPLICATION LIMITS**

- Manometric suction lift up to **7 m**
- Liquid temperature from **-10 °C** to **+90 °C**
- Ambient temperature from **-10 °C** to **+40 °C**
- Max working pressure in pump body  
**6 bar NGA 1 - NGA 2**  
**10 bar NGA 3**
- Continuous service **S1**

#### **Passage of suspended solids up to**

- Ø **12 mm** for **NGA 1 - NGA 2**
- Ø **20 mm** for **NGA 3**

#### **INSTALLATION AND USE**

Suitable for pumping clean water and liquids that are not chemically aggressive for the materials from which the pump is made.

The open impeller design allows **liquids containing relatively high levels of impurities** to be pumped without the risk of the impeller clogging. **NGA** pumps are particularly suitable for pumping liquids that are not completely clean, guaranteeing the passage of solids up

to 20 mm and therefore applications such as: transfers from canals, rivers, reservoirs, tanks, etc.

The pump should be installed in an enclosed environment, or any way sheltered from inclement weather.

#### **OPTIONS AVAILABLE ON REQUEST**

- Special mechanical seal
- Pump body with threaded ports NPT ANSI B 1.20.1
- Other voltages or a 60 Hz frequency
- Supply of ISO 228/1 flanges for intake and delivery ports in AISI 316 stainless steel.



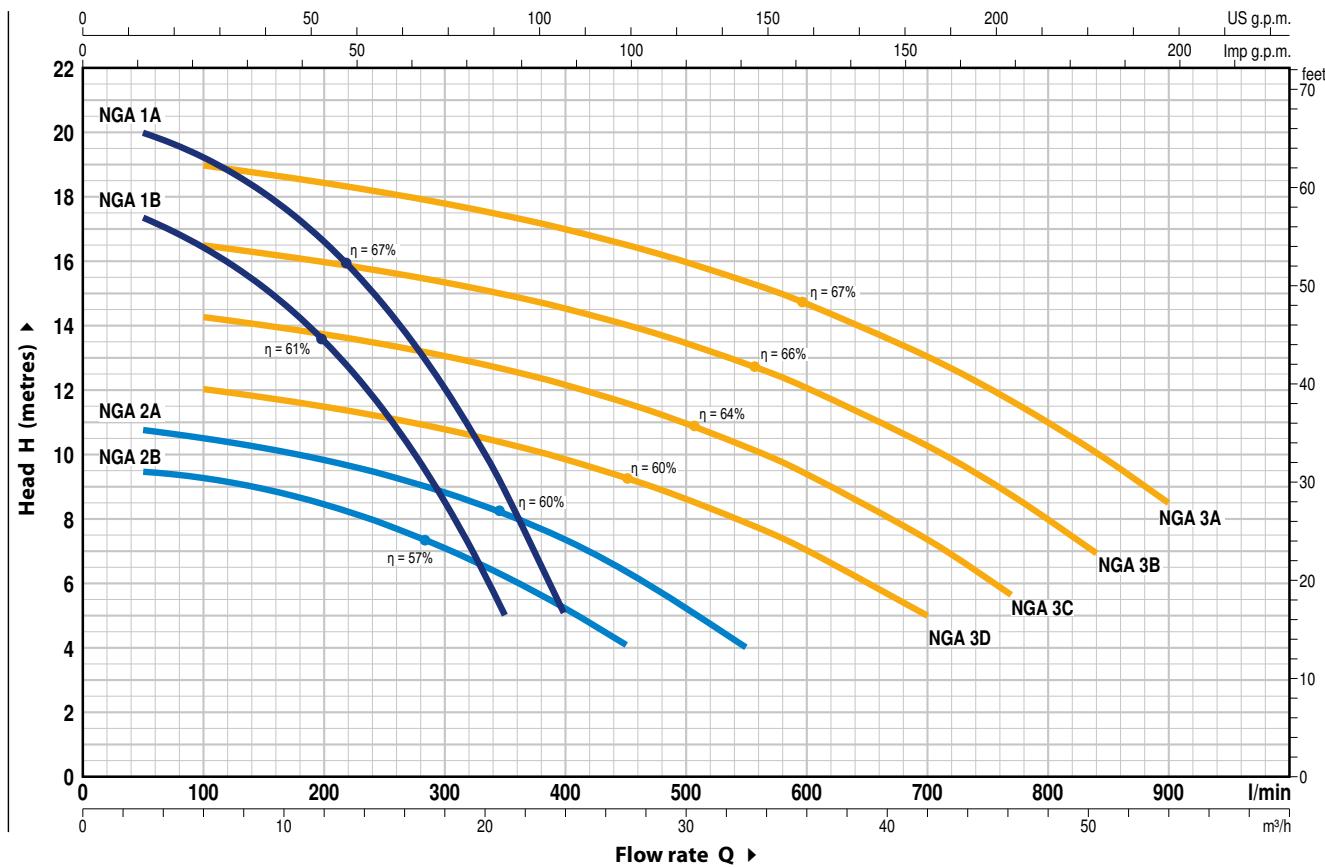
- On request up to 110° C

#### **WARRANTY**

2 years in accordance with our general conditions of sale

COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =



**CHARACTERISTIC CURVES AND PERFORMANCE DATA**
**50 Hz n = 2900 min<sup>-1</sup> HS = 0 m**


MODEL		POWER (P <sub>2</sub> )		Q m <sup>3</sup> /h l/min	H metres	0	3	6	9	12	15	18	21	24
Single-phase	Three-phase	kW	HP			0	50	100	150	200	250	300	350	400
NGAm 1B	NGA 1B	0.55	0.75			18	17.4	16.4	15.2	13.5	11.3	8.7	5	
NGAm 1A	NGA 1A	0.75	1			20.5	20	19.3	18.1	16.6	14.7	12.1	9	5

MODEL		POWER (P <sub>2</sub> )		Q m <sup>3</sup> /h l/min	H metres	0	3	6	12	18	24	27	33	42	46.2	50.4	54
Single-phase	Three-phase	kW	HP			0	50	100	200	300	400	450	550	700	770	840	900
NGAm 2B	NGA 2B	0.55	0.75			9.5	9.4	9.3	8.4	7	5.2	4					
NGAm 2A	NGA 2A	0.75	1			11	10.8	10.5	9.8	8.8	7.4	6.4	4				
NGAm 3D	NGA 3D	1.1	1.5			12.5	—	12	11.5	10.8	9.8	9.3	7.8	5			
NGAm 3C	NGA 3C	1.5	2			14.8	—	14.4	13.8	13.1	12.2	11.7	10.3	7.4	5.7		
NGAm 3B	NGA 3B	1.8	2.5			17	—	16.5	16	15.3	14.5	14	12.8	10.3	8.8	7	
NGAm 3A	NGA 3A	2.2	3			19.5	—	19	18.4	17.8	17	16.5	15.4	13	11.5	10	8.5

**Q** = Flow rate **H** = Total manometric head **HS** = Suction height

▲ Three-phase motor efficiency class (IEC 60034-30-1)

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

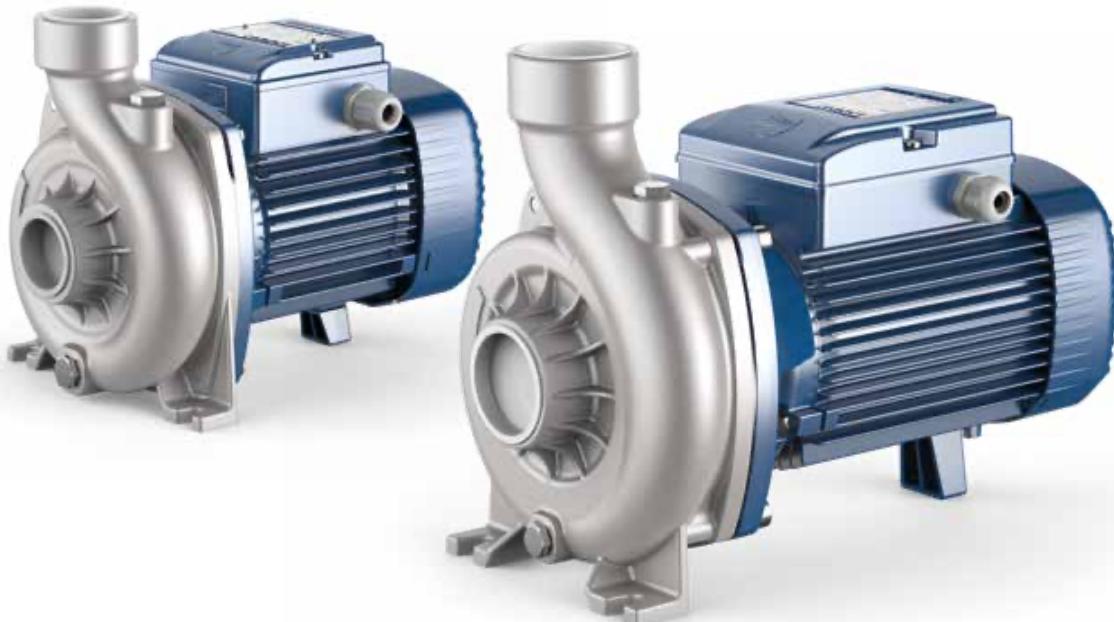


Stainless steel pumps with open impeller

Clean water

Agricultural use

Industrial use



#### ✖ High performance

The great efficiencies achieved by the hydraulics with open radial flow impeller are the result of advanced fluid dynamic design, which combined with mechanical design using structural calculation software make the **NGA-PRO** robust and compact, guaranteeing a long service life. The newly developed electric motor, designed to also work with inverters, has a balanced operation with low noise.

#### ✖ Materials

The high-performance AISI 316 steel that characterises the entire hydraulic structure is particularly suitable for pumping moderately aggressive liquids with suspended solids.

#### PERFORMANCE RANGE

- Flow rate up to **900 l/min** (54 m<sup>3</sup>/h)
- Head up to **20.5 m**

#### APPLICATION LIMITS

- Manometric suction lift up to **7 m**
- Liquid temperature from **-10 °C** to **+90 °C**
- Ambient temperature from **-10 °C** to **+40 °C**
- Max working pressure in pump body  
**6 bar NGA 1-PRO - NGA 2- PRO**  
**10 bar NGA 3-PRO**
- Continuous service **S1**

#### Passage of suspended solids up to

- Ø **12 mm** for **NGA 1-PRO - NGA 2-PRO**
- Ø **20 mm** for **NGA 3-PRO**

#### INSTALLATION AND USE

Suitable for pumping clean water and liquids that are not chemically aggressive for the materials from which the pump is made.

The open impeller design allows **liquids containing relatively high levels of impurities** to be pumped without the risk of the impeller clogging. All of the components in contact with the pumped liquid are constructed in **AISI 316 stainless steel**.

NGA-PRO pumps are particularly suitable for pumping liquids that

are not completely clean, guaranteeing the passage of solids up to 20 mm and therefore applications such as: washing, circulation of cooling liquids, tanks etc.

The pump should be installed in an enclosed environment, or any way sheltered from inclement weather.

#### OPTIONS AVAILABLE ON REQUEST

- Special mechanical seal
- Standardised mechanical seal with anti-rotation (NGA 3-PRO)
- Pump body with threaded ports NPT ANSI B 1.20.1
- Other voltages or a 60 Hz frequency
- Supply of ISO 228/1 flanges for intake and delivery ports in AISI 316 stainless steel



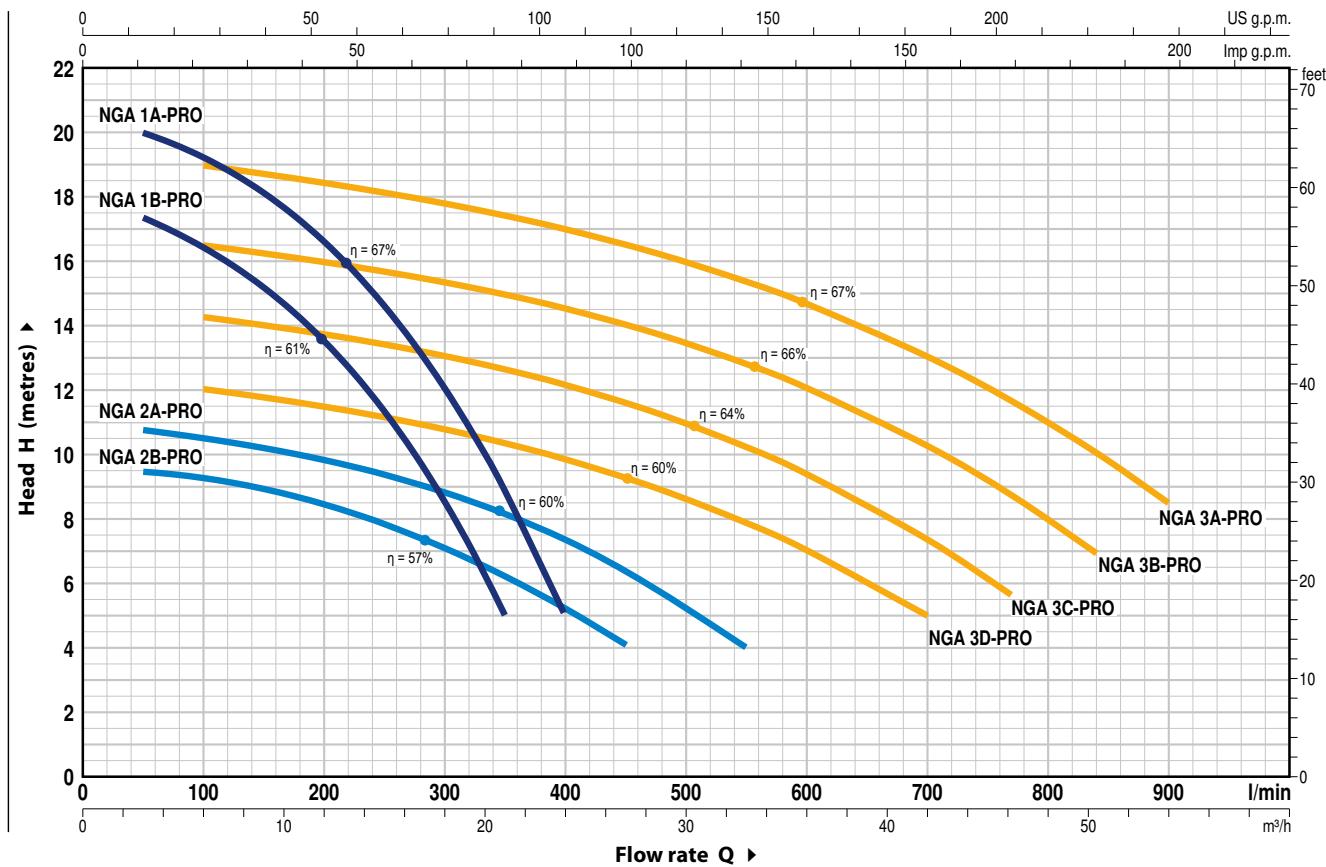
- On request up to 110°C

#### WARRANTY

2 years in accordance with our general conditions of sale

COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV GL  
= ISO 9001 =



**CHARACTERISTIC CURVES AND PERFORMANCE DATA**
**50 Hz n = 2900 min<sup>-1</sup> HS = 0 m**


MODEL		POWER (P <sub>2</sub> )		Q	m <sup>3</sup> /h	0	3	6	9	12	15	18	21	24
Single-phase	Three-phase	kW	HP		l/min	0	50	100	150	200	250	300	350	400
NGAm 1B - PRO	NGA 1B - PRO	0.55	0.75	IE3	18	17.4	16.4	15.2	13.5	11.3	8.7	5		
NGAm 1A - PRO	NGA 1A - PRO	0.75	1		20.5	20	19.3	18.1	16.6	14.7	12.1	9	5	

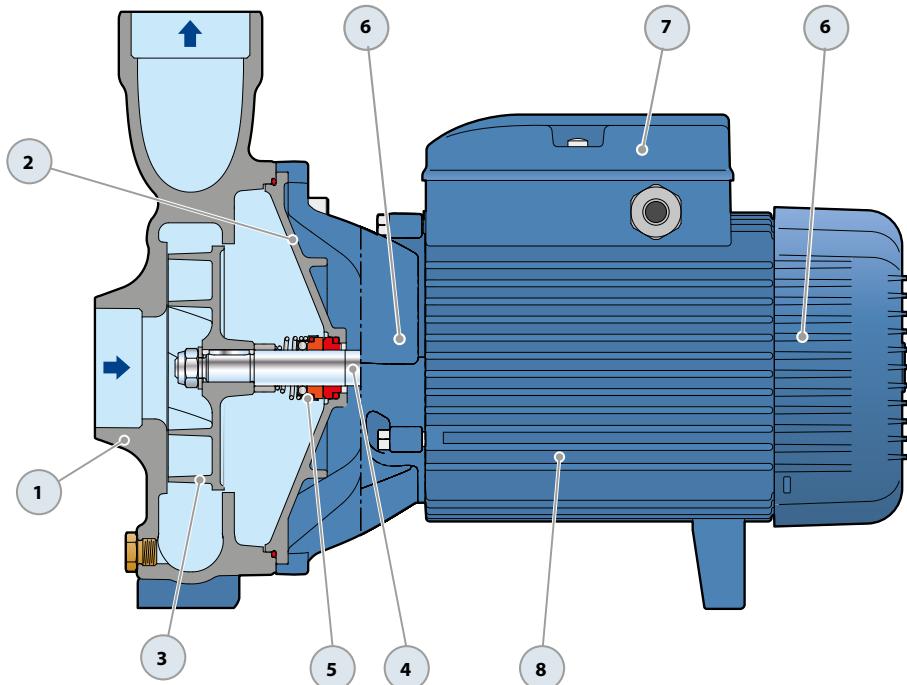
MODEL		POWER (P <sub>2</sub> )		Q	m <sup>3</sup> /h	0	3	6	12	18	24	27	33	42	46.2	50.4	54
Single-phase	Three-phase	kW	HP		l/min	0	50	100	200	300	400	450	550	700	770	840	900
NGAm 2B - PRO	NGA 2B - PRO	0.55	0.75	IE3	9.5	9.4	9.3	8.4	7	5.2	4						
NGAm 2A - PRO	NGA 2A - PRO	0.75	1		11	10.8	10.5	9.8	8.8	7.4	6.4	4					
NGAm 3D - PRO	NGA 3D - PRO	1.1	1.5		12.5	–	12	11.5	10.8	9.8	9.3	7.8	5				
NGAm 3C - PRO	NGA 3C - PRO	1.5	2		14.8	–	14.4	13.8	13.1	12.2	11.7	10.3	7.4	5.7			
NGAm 3B - PRO	NGA 3B - PRO	1.8	2.5		17	–	16.5	16	15.3	14.5	14	12.8	10.3	8.8	7		
NGAm 3A - PRO	NGA 3A - PRO	2.2	3		19.5	–	19	18.4	17.8	17	16.5	15.4	13	11.5	10	8.5	

**Q** = Flow rate **H** = Total manometric head **HS** = Suction height

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

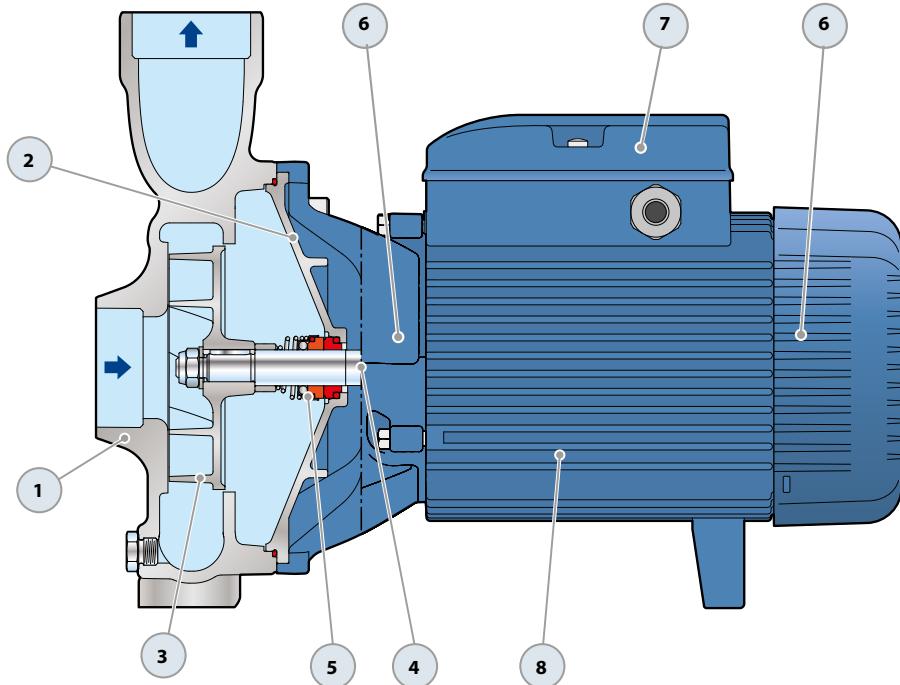
▲ Three-phase motor efficiency class (IEC 60034-30-1)

POS. COMPONENT	CONSTRUCTION CHARACTERISTICS					
<b>1 PUMP BODY</b>	JL 250 cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1					
<b>2 BODY BACKPLATE</b>	JL 200 cast iron for <b>NGA3</b> , stainless steel AISI 304 for <b>NGA1, NGA2</b>					
<b>3 IMPELLER</b>	Open impeller in JL 250 cast iron with an Epoxy Electro Coating treatment					
<b>4 MOTOR SHAFT</b>	AISI 431 stainless steel					
<b>5 MECHANICAL SEAL</b>	<b>Pump</b> <i>Model</i>	<b>Seal</b> <i>Model</i>	<b>Shaft</b> <i>Diameter</i>	Stationary ring	Rotational ring	Materials
	<b>NGA 1, NGA 2</b>	<b>AR-14</b>	<b>Ø 14 mm</b>	Graphite	Ceramic	NBR AISI 316
	<b>NGA 3</b>	<b>FN-18</b>	<b>Ø 18 mm</b>	Graphite	Ceramic	NBR AISI 316
<b>6 BEARINGS</b>	<b>Pump</b>	<b>Model</b>				
	<b>NGA 1, NGA 2</b>	<b>6203 ZZ / 6203 ZZ</b>				
	<b>NGA 3</b>	<b>6204 ZZ / 6204 ZZ</b>				
<b>7 CAPACITOR</b>						
<b>8 ELECTRIC MOTOR</b>	<b>NGAm:</b> single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding <b>NGA:</b> three-phase 230/400 V - 50 Hz. <b>► The three-phase pumps are fitted with high performance motors in class IE3 (IEC 60034-30-1)</b> – Insulation: class F – Protection: IP X4 (NGA 1/2) - IP X5 (NGA 3)					



## Stainless steel pumps with open impeller

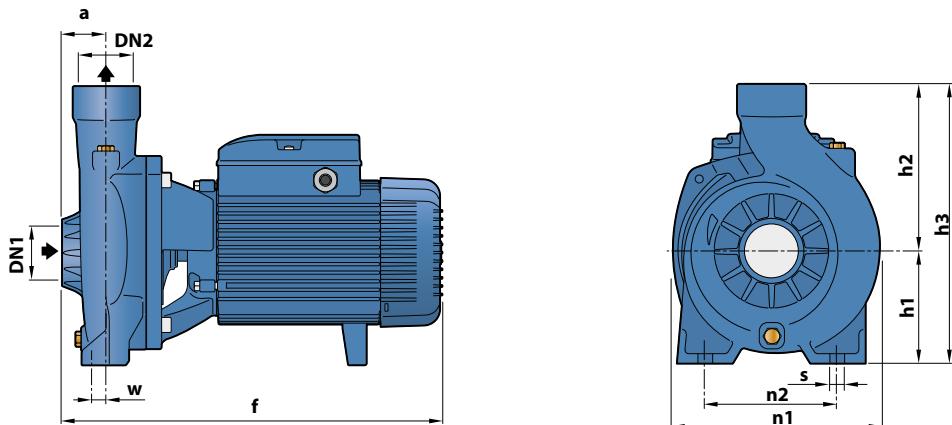
POS. COMPONENT	CONSTRUCTION CHARACTERISTICS						
<b>1 PUMP BODY</b>	AISI 316 stainless steel complete with threaded ports in compliance with ISO 228/1						
<b>2 BODY BACKPLATE</b>	AISI 316 stainless steel						
<b>3 IMPELLER</b>	Open impeller in AISI 316 stainless steel						
<b>4 MOTOR SHAFT</b>	AISI 316L stainless steel						
<b>5 MECHANICAL SEAL</b>	<b>Pump</b> <i>Model</i>	<b>Seal</b> <i>Model</i>	<b>Shaft</b> <i>Diameter</i>	Stationary ring	Rotational ring	Elastomer	Spring
	NGA 1-PRO, NGA 2-PRO	AR-14S	Ø 14 mm	Graphite	Ceramic	Viton	AISI 316
	NGA 3-PRO	FN-18 V6	Ø 18 mm	Graphite	Ceramic	Viton	AISI 316
<b>6 BEARINGS</b>	<b>Pump</b>	<b>Model</b>					
	NGA 1-PRO, NGA 2-PRO	6203 ZZ / 6203 ZZ					
	NGA 3-PRO	6204 ZZ / 6204 ZZ					
<b>7 CAPACITOR</b>							
<b>8 ELECTRIC MOTOR</b>	<b>NGAm-PRO:</b> single-phase 230 V - 50 Hz with termal overload protector incorporated into the winding <b>NGA-PRO:</b> three-phase 230/400 V - 50 Hz. <b>► The three-phase pumps are fitted with high performance motors in class IE3 (IEC 60034-30-1)</b> – Insulation: class F – Protection: IP X4 (NGA 1/2-PRO) - IP X5 (NGA 3-PRO)						



## Cast iron pumps with open impeller

### DIMENSIONS AND WEIGHTS

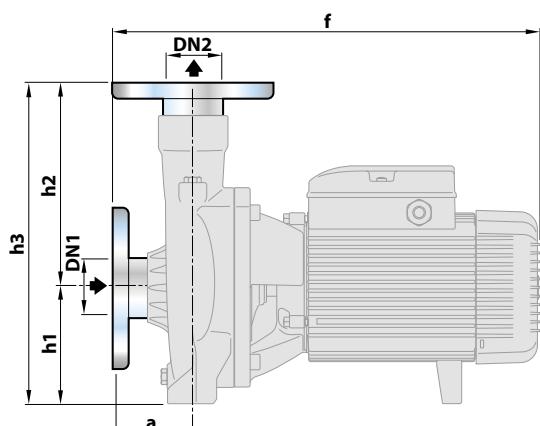
WITH THREADED PORTS



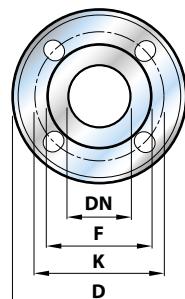
MODEL		PORTS		DIMENSIONS mm									kg	
Single-phase	Three-phase	DN1	DN2	a	f	h1	h2	h3	n1	n2	w	s	1~	3~
NGAm 1B	NGA 1B	1½"	1½"	40	299	92	135	227	190	160	6	11	12.5	12.5
NGAm1A	NGA 1A												12.7	12.7
NGAm 2B	NGA 2B	2"	2"	48	387	120	178	298	217	140	18	11.5	12.9	12.9
NGAm 2A	NGA 2A												13.1	13.1
NGAm 3D	NGA 3D	2"	2"	48	407	178	298	217	140	18	11.5	21.4	22.2	
NGAm 3C	NGA 3C												23.1	23.1
NGAm 3B	NGA 3B	2"	2"	48	407	298	217	140	18	11.5	25.7	25.7	25.7	25.7
NGAm 3A	NGA 3A													

WITH FLANGED PORTS

MODEL		PORTS		DIMENSIONS mm				
Single-phase	Three-phase	DN1	DN2	a	f	h1	h2	h3
NGAm 1B	NGA 1B	40	40	60	334	92	156	248
NGAm1A	NGA 1A							
NGAm 2B	NGA 2B	50	50	52	342	120	200	320
NGAm 2A	NGA 2A							
NGAm 3D	NGA 3D	50	50	70	408	120	200	320
NGAm 3C	NGA 3C							
NGAm 3B	NGA 3B	50	50	70	428	120	200	320
NGAm 3A	NGA 3A							



FLANGES	D mm	K mm	F mm	HOLES	
				N°	Ø (mm)
40	150	110	78	4	18
50	165	125	99	4	18



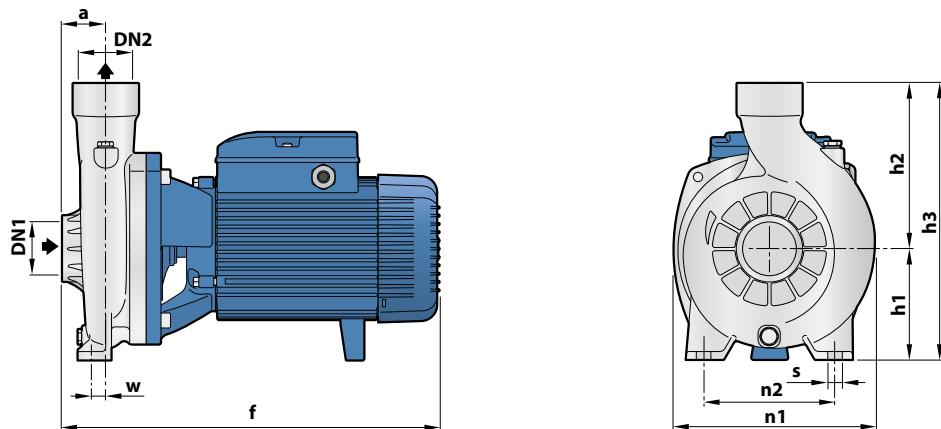
# NGA-PRO

**PEDROLLO®**  
the spring of life

Stainless steel pumps with open impeller

## DIMENSIONS AND WEIGHTS

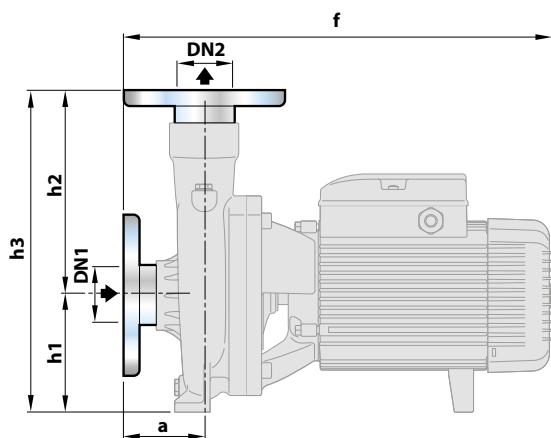
WITH THREADED PORTS



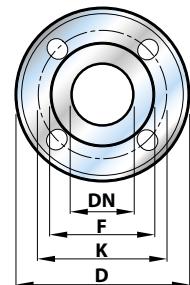
MODEL		PORTS		DIMENSIONS mm								kg		
Single-phase	Three-phase	DN1	DN2	a	f	h1	h2	h3	n1	n2	w	s	1~	3~
NGAm 1B - PRO	NGA 1B - PRO	1½"	1½"	40	299	92	135	227	190	160	6	11	12.9	12.7
NGAm1A - PRO	NGA 1A - PRO												13.1	13.0
NGAm 2B - PRO	NGA 2B - PRO	32	32	387	120	178	298	217	140	18	11.5	13.2	13.0	13.2
NGAm 2A - PRO	NGA 2A - PRO												13.4	13.3
NGAm 3D - PRO	NGA 3D - PRO	2"	2"	48	407	178	298	217	140	18	11.5	20.2	21.0	20.2
NGAm 3C-- PRO	NGA 3C - PRO												21.9	21.9
NGAm 3B - PRO	NGA 3B - PRO	50	50	70	428	320	200	120	217	140	18	11.5	24.5	24.5
NGAm 3A - PRO	NGA 3A - PRO												24.5	24.5

WITH FLANGED PORTS

MODEL		PORTS		DIMENSIONS mm				
Single-phase	Three-phase	DN1	DN2	a	f	h1	h2	h3
NGAm 1B - PRO	NGA 1B - PRO	40	40	60	334	92	156	248
NGAm1A - PRO	NGA 1A - PRO							
NGAm 2B - PRO	NGA 2B - PRO	50	50	52	342	120	200	320
NGAm 2A - PRO	NGA 2A - PRO							
NGAm 3D - PRO	NGA 3D - PRO	70	70	408	428	178	298	217
NGAm 3C - PRO	NGA 3C - PRO							
NGAm 3B - PRO	NGA 3B - PRO	428	428	120	200	320	217	140
NGAm 3A - PRO	NGA 3A - PRO							



FLANGES	D mm	K mm	F mm	HOLES	
				N°	Ø (mm)
40	150	110	78	4	18
50	165	125	99	4	18



# NGA

## NGA-PRO



### ABSORPTION

MODEL	VOLTAGE					
Single-phase	230 V			240 V		
NGAm 1B	<b>5.6 A</b>			<b>5.1 A</b>		
NGAm1A	<b>6.2 A</b>			<b>5.9 A</b>		
NGAm 2B	<b>4.2 A</b>			<b>4.1 A</b>		
NGAm 2A	<b>4.6 A</b>			<b>4.4 A</b>		
NGAm 3D	<b>7.5 A</b>			<b>7.2 A</b>		
NGAm 3C	<b>9.0 A</b>			<b>8.6 A</b>		
NGAm 3B	<b>10.5 A</b>			<b>10.1 A</b>		
NGAm 3A	<b>12.5 A</b>			<b>12.0 A</b>		

MODEL	VOLTAGE					
Three-phase	230 V	400 V	690 V	240 V	415 V	720 V
NGA 1B	<b>3.5 A</b>	<b>2.0 A</b>	<b>1.2 A</b>	<b>3.3 A</b>	<b>1.9 A</b>	<b>1.1 A</b>
NGA 1A	<b>4.0 A</b>	<b>2.3 A</b>	<b>1.3 A</b>	<b>3.8 A</b>	<b>2.2 A</b>	<b>1.3 A</b>
NGA 2B	<b>3.3 A</b>	<b>1.9 A</b>	<b>1.1 A</b>	<b>3.2 A</b>	<b>1.8 A</b>	<b>1.1 A</b>
NGA 2A	<b>3.8 A</b>	<b>2.2 A</b>	<b>1.3 A</b>	<b>3.7 A</b>	<b>2.1 A</b>	<b>1.2 A</b>
NGA 3D	<b>5.0 A</b>	<b>2.9 A</b>	<b>1.7 A</b>	<b>4.8 A</b>	<b>2.8 A</b>	<b>1.6 A</b>
NGA 3C	<b>6.1 A</b>	<b>3.5 A</b>	<b>2.0 A</b>	<b>5.8 A</b>	<b>3.4 A</b>	<b>1.9 A</b>
NGA 3B	<b>7.4 A</b>	<b>4.3 A</b>	<b>2.5 A</b>	<b>7.1 A</b>	<b>4.1 A</b>	<b>2.4 A</b>
NGA 3A	<b>8.3 A</b>	<b>4.8 A</b>	<b>2.8 A</b>	<b>8.0 A</b>	<b>4.6 A</b>	<b>2.7 A</b>

### ABSORPTION

MODEL	VOLTAGE					
Single-phase	230 V			240 V		
NGAm 1B - PRO	<b>5.6 A</b>			<b>5.1 A</b>		
NGAm1A - PRO	<b>6.2 A</b>			<b>5.9 A</b>		
NGAm 2B - PRO	<b>4.2 A</b>			<b>4.1 A</b>		
NGAm 2A - PRO	<b>4.6 A</b>			<b>4.4 A</b>		
NGAm 3D - PRO	<b>7.5 A</b>			<b>7.2 A</b>		
NGAm 3C - PRO	<b>9.0 A</b>			<b>8.6 A</b>		
NGAm 3B - PRO	<b>10.5 A</b>			<b>10.1 A</b>		
NGAm 3A - PRO	<b>12.5 A</b>			<b>12.0 A</b>		

MODEL	VOLTAGE					
Three-phase	230 V	400 V	690 V	240 V	415 V	720 V
NGA 1B - PRO	<b>3.5 A</b>	<b>2.0 A</b>	<b>1.2 A</b>	<b>3.3 A</b>	<b>1.9 A</b>	<b>1.1 A</b>
NGA 1A - PRO	<b>4.0 A</b>	<b>2.3 A</b>	<b>1.3 A</b>	<b>3.8 A</b>	<b>2.2 A</b>	<b>1.3 A</b>
NGA 2B - PRO	<b>3.3 A</b>	<b>1.9 A</b>	<b>1.1 A</b>	<b>3.2 A</b>	<b>1.8 A</b>	<b>1.1 A</b>
NGA 2A - PRO	<b>3.8 A</b>	<b>2.2 A</b>	<b>1.3 A</b>	<b>3.7 A</b>	<b>2.1 A</b>	<b>1.2 A</b>
NGA 3D - PRO	<b>5.0 A</b>	<b>2.9 A</b>	<b>1.7 A</b>	<b>4.8 A</b>	<b>2.8 A</b>	<b>1.6 A</b>
NGA 3C - PRO	<b>6.1 A</b>	<b>3.5 A</b>	<b>2.0 A</b>	<b>5.8 A</b>	<b>3.4 A</b>	<b>1.9 A</b>
NGA 3B - PRO	<b>7.4 A</b>	<b>4.3 A</b>	<b>2.5 A</b>	<b>7.1 A</b>	<b>4.1 A</b>	<b>2.4 A</b>
NGA 3A - PRO	<b>8.3 A</b>	<b>4.8 A</b>	<b>2.8 A</b>	<b>8.0 A</b>	<b>4.6 A</b>	<b>2.7 A</b>

### CAPACITOR

MODEL	CAPACITANCE	
Single-phase	(230 V o 240 V)	
NGAm 1B	<b>16 µF</b>	- 450 VL
NGAm1A	<b>20 µF</b>	- 450 VL
NGAm 2B	<b>16 µF</b>	- 450 VL
NGAm 2A	<b>20 µF</b>	- 450 VL
NGAm 3D	<b>31.5 µF</b>	- 450 VL
NGAm 3C	<b>45 µF</b>	- 450 VL
NGAm 3B	<b>50 µF</b>	- 450 VL
NGAm 3A	<b>50 µF</b>	- 450 VL

### CAPACITOR

MODEL	CAPACITANCE	
Single-phase	(230 V o 240 V)	
NGAm 1B - PRO	<b>16 µF</b>	- 450 VL
NGAm1A - PRO	<b>20 µF</b>	- 450 VL
NGAm 2B - PRO	<b>16 µF</b>	- 450 VL
NGAm 2A - PRO	<b>20 µF</b>	- 450 VL
NGAm 3D - PRO	<b>31.5 µF</b>	- 450 VL
NGAm 3C - PRO	<b>45 µF</b>	- 450 VL
NGAm 3B - PRO	<b>50 µF</b>	- 450 VL
NGAm 3A - PRO	<b>50 µF</b>	- 450 VL

## NGA



## NGA-PRO



*The features and specifications here in stated are in no way binding for the manufacturer.  
Pedrollo S.p.A. is free to modify the product at any time without previous notice.*

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